

# SKYMAX

Blown Coextruded Films

# 6508M

Lamination film

## SKYMAX 6508M/40

SKYMAX 6508M films are manufactured by SKYMARK using multi-layer coextruded blown film technology at its Ilkeston site in the UK.

SKYMAX 6508M metallocene rich transparent PE films developed using latest generation resins to meet the specific needs of the lamination packaging market; offering:

- Excellent Optical Properties
- Good Printability
- High Impact Resistance
- Outstanding Mechanical Properties
- Excellent Seal Strength
- Good Machineability

The SKYMAX range of films are designed to offer competitive, cost effect packaging solutions for their specific market sector but SKYMARK also offers the opportunity to develop new films to meet your needs.

CONTACT US FOR MORE INFORMATION

## Technical Data

Dimensional Properties					
Property		Units	Test Method	Nominal Value	Tolerance
Gauge		µm	-	40.0	±8%
Yield		gsm	-	36.8	-

Physical Properties					
Property		Units	Test Method	Nominal Value	Tolerance
C.O.F.	UT/UT	-	ASTM D 1894	0.150	± 0.050
Corona Treatment	-	Dynes	-	40	±2
Tensile 25% Elongation	MD	N/25mm	ASTM D 882	10.0	± 3
	TD	N/25mm	ASTM D 882	10.0	± 3
Tensile at Break	MD	N/25mm	ASTM D 882	40.0	± 4
	TD	N/25mm	ASTM D 882	40.0	± 4
Elongation at Break	MD	%	ASTM D 882	750	± 150
	TD	%	ASTM D 882	800	± 150

Visual Properties					
Property		Units	Test Method	Nominal Value	Tolerance
45° Gloss		%	ASTM D 2457	70	tbc

### Notes

The information represented herein refers to typical values by method and apparatus and should be considered as such.



Certificate No. FM34294



Packaging and Films Association



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